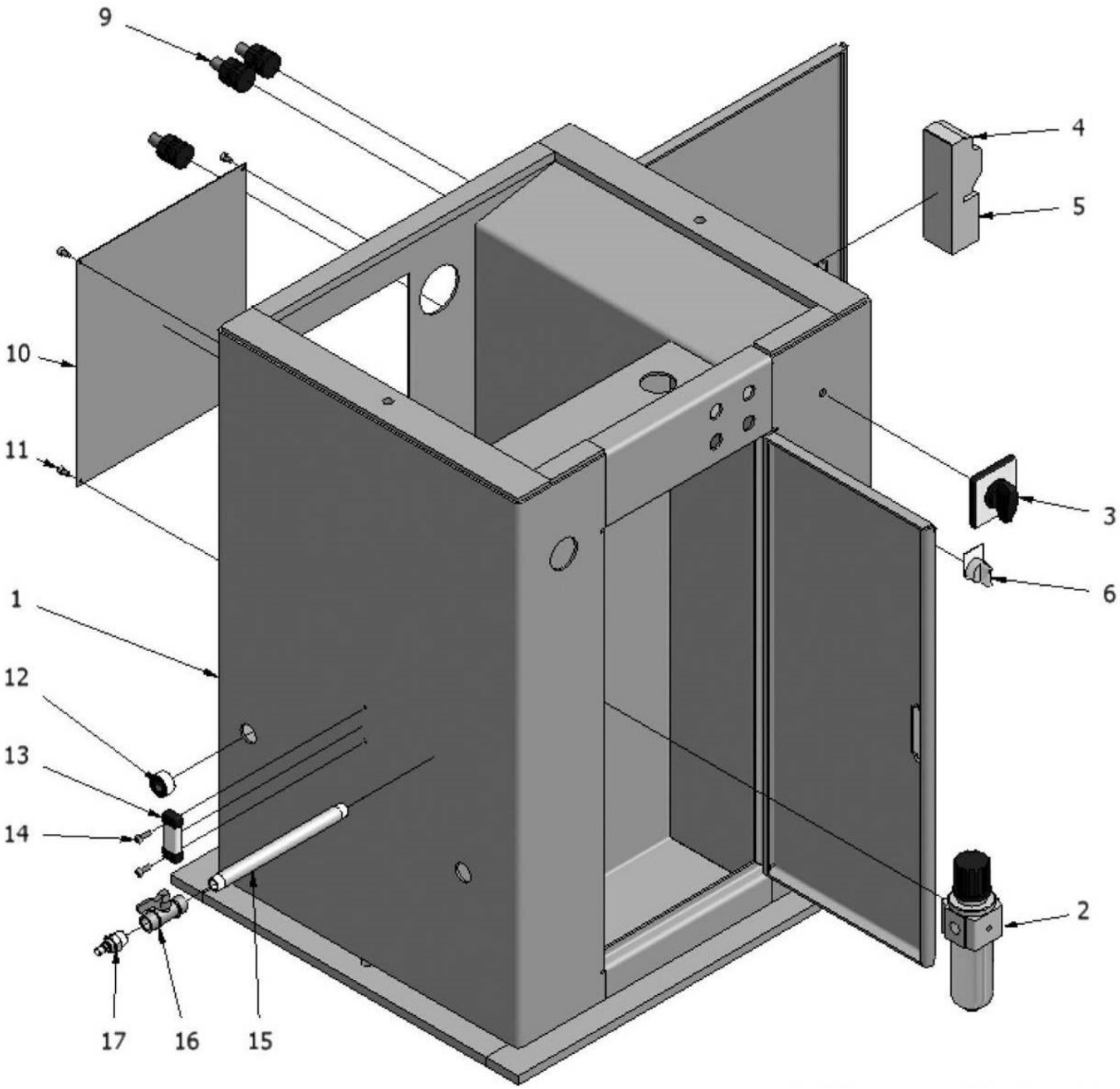
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Diagram A - Stand

Cold Saw | JET M-414203, Revision D (08/2019)



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Parts List A - Stand

Cold Saw | JET M-414203, Revision D (08/2019)

Ref.	Part number	Description	Size	Qty.
1	FK350-601G	Cabinet Stand		1
2	CK350-002	Air Unit		1
3	FK350-603	Cam Switch		1
4	FK350-604	Magnetic Switch		1
	FK350-604-440	Magnetic Switch	440V.	1
5	FK350-605	Overload Relay		1
	FK350-605-440	Overload Relay	440V.	1
6	FK350-606	Lighted Selector Switch		1
7	FK350SX-650	Pressure Gauge		1
8	FK350SX-635	Elbow Push Fitting	PT3/8	1
9	FK350-609	Cable Lock		3
10	FK350-610G	Rear Cover		1
11	TS-1503021	Socket Head Cap Screw	M6x10	4
12	FK350-612	Tapered Plug	PT1/4	1
13	FK350-613	Coolant Gauge		1
14	TS-1502051	Socket Head Cap Screw	M5x20	2
15	FK350SX-647	Pipe		1
16	FK350SX-648	Ball Valve		1
17	FK350SX-649	Quick Coupler		1
18	FK350-615	Transformer (440V only)	AU-20DW(50/60Hz)	1
	FK350-615-2	Transformer (220V only)		1
	JET-92	JET Logo (not shown)	92x38mm	1

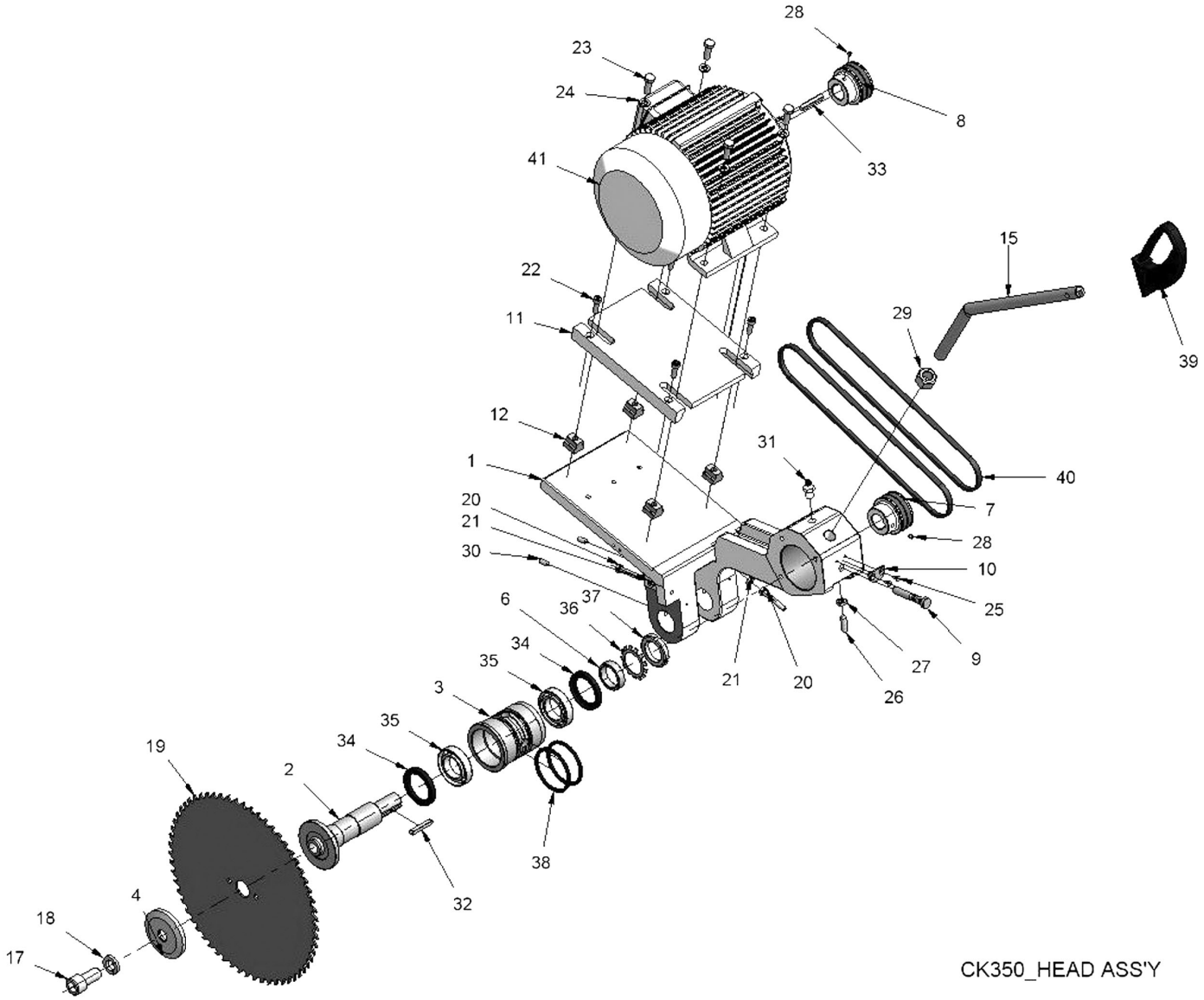
Select electrical parts for the voltage and phase shown on the machine nameplate. Retain the stated serial-number restrictions.

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Diagram B - Head

Cold Saw | JET M-414203, Revision D (08/2019)



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Parts List B - Head

Cold Saw | JET M-414203, Revision D (08/2019)

Ref.	Part number	Description	Size	Qty.
1	J-CK350-201G	Head Body		1
2	CK350-202	Spindle		1
3	CK350-203	Spindle Housing		1
4	CK350-204	Blade Flange		1
6	CK350-206	Collar		1
7	CK350-207	Spindle pulley		1
8	CK350-208	Motor Pulley		1
9	CK350-209	Blade Lock		1
10	CK350-210	Blade Lock Guide		1
11	J-CK350-211G	Motor Base		1
12	CK350-212	T-Nut		4
15	FK350-218	Handle (CK350 only)		1
17	CK350-217	Socket Head Cap Screw L.H. Thread	M20x40 LH	1
18	TS-2361201	Lock Washer	M20	1
19		Saw Blade (local purchase)		1
20	TS-1490091	Hex Cap Screw	M8x50	2
21	TS-1540061	Hex Nut	M8	2
23	TS-1491041	Hex Cap Screw	M10x30	4
24	TS-2361101	Lock Washer	M10	4

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Parts List B - Head (continued)

Cold Saw | JET M-414203, Revision D (08/2019)

Ref.	Part number	Description	Size	Qty.
25	TS-1513011	Flat Head Socket Screw	M5x10	2
26	CK350-226	Ball Plunger		1
27	TS-1540071	Hex Nut	M10	1
28	TS-2276081	Set Screw	M6x8	2
29	TS-154012	Hex Nut	M20	1
30	TS-1504041	Socket Head Cap Screw	M8x20	2
31	CK350-231	Grease Fitting	PT1/4	1
32	CK350-232	Flat Key	7x7x50mm	1
33	CK350-233	Flat Key	8x7x50mm	1
34	CK350-234	Oil Seal		2
35	BB-6008Z	Ball Bearing	6008Z	2
36	CK350-236	Bearing Washer		1
37	CK350-237	Bearing Nut		1
38	CK350-238	O-Ring	P71.	2
39	FK350-219	Handle Switch (CK350 only)		1
39	CK350SX-239	Plug (CK350-SX only)		1
40	CK350-240	V-Belt 3V-370		2
41	J-CK350-241	Motor 220V		1
	J-CK350-241-4	Motor 440V		1

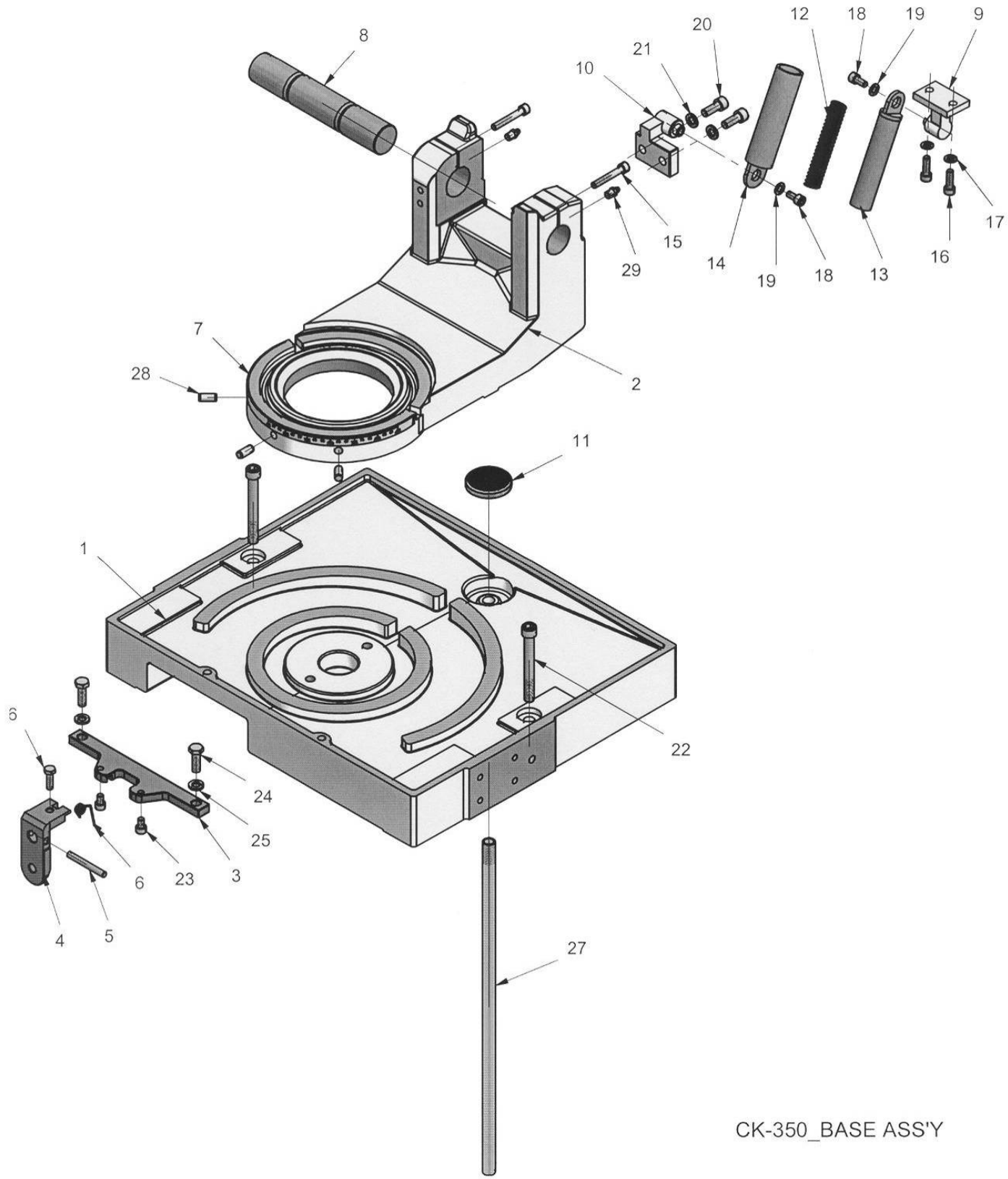
Select electrical parts for the voltage and phase shown on the machine nameplate. Retain the stated serial-number restrictions.

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Diagram C - Base

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Parts List C - Base

Cold Saw | JET M-414203, Revision D (08/2019)

Ref.	Part number	Description	Size	Qty.
1	FK350-101G	Base		1
2	FK350-102G	Hinge Body		1
3	FK350-103G	Locking Mount		1
4	FK350-104G	Release Handle		1
5	FK350-105	Pin		1
6	FK350-106	Coil Spring.		1
7	FK350-107	Scale		1
8	FK350-108	Pivot Shaft		1
9	J-CK350-109G	Spring Bracket A		1
10	J-CK350-110G	Spring Bracket B		1
11	FK350-112	Chip Screen		1
12	CK350-112	Return Spring		1
13	CK350-113	Spring Holder A		1
14	CK350-114	Spring Holder B		1
15	TS-1504101	Socket Head Cap Screw	M8x50	2
16	TS-1504051	Socket Head Cap Screw	M8x25	2
17	TS-1551061	Lock Washer	M8	2
18	TS-1504031	Socket Head Cap Screw	M8x16	2
19	TS-1550061	Flat Washer	M8	2
20	TS-1505031	Socket Head Cap Screw	M10x25	2
21	TS-1551071	Lock Washer	M10	2
22	TS-223A911	Socket Head Cap Screw	M12x100	2
23	TS-1504021	Socket Head Cap Screw	M8x12	2
24	TS-1491041	Hex Cap Screw	M10x30	2
25	TS-2361101	Lock Washer	M10	2
26	TS-1490041	Hex Cap Screw	M8x25	1
27	FK350-122	Pipe		1
28	FK350-123	Pin 10mm	Dia. x 22	3
29	FK350-124	Grease Fitting	PT 1/8	2

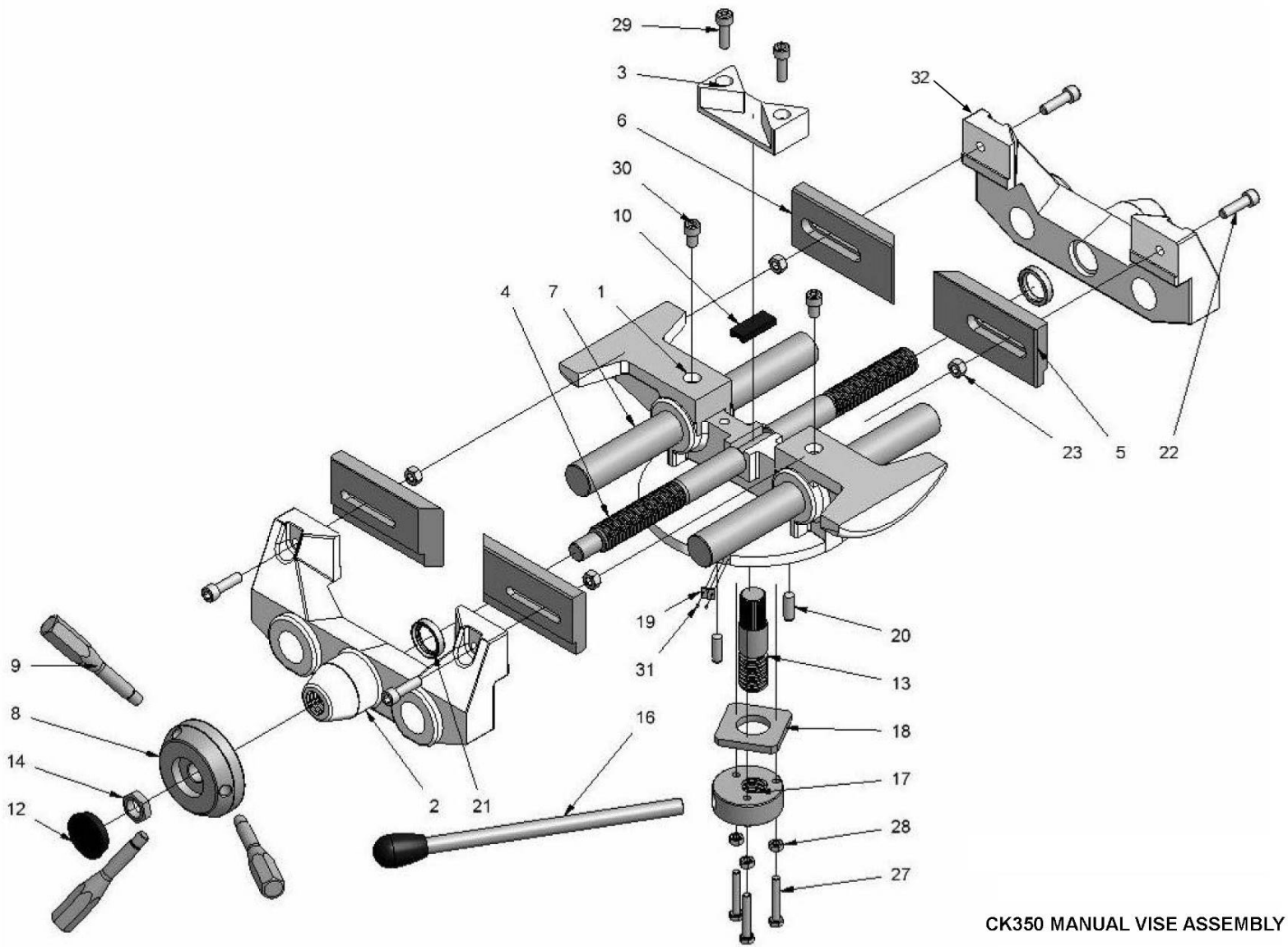
Select electrical parts for the voltage and phase shown on the machine nameplate. Retain the stated serial-number restrictions.

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Diagram D - Manual Vise

Cold Saw | JET M-414203, Revision D (08/2019)



CK350 MANUAL VISE ASSEMBLY

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Parts List D - Manual Vise

Cold Saw | JET M-414203, Revision D (08/2019)

Ref.	Part number	Description	Size	Qty.
	FK350-300	Complete Vise Assembly (includes index #1-32)		
1	J-FK350-301G	Base		1
2	J-FK350-302	Front Vise Jaw (LH Thread)		1
3	FK350-303	Tip		1
4	FK350-304	Vise Screw		1
5	CK350-305	Jaw Insert A (Al)		2
6	CK350-306	Jaw Insert B (Al)		2
7	FK350-307	Guide Rod		2
8	FK350-308	Handle Hub		1
9	FK350-309	Handle		3
10	FK350-310	Filling Block		1
12	FK350-312	Cap		1
13	FK350-313	Setting Screw		1
14	FK350-314	Hex Nut	M20x1.5P	1
15	J-FK350-315	Cover		1

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Parts List D - Manual Vise (continued)

Cold Saw | JET M-414203, Revision D (08/2019)

Ref.	Part number	Description	Size	Qty.
16	FK350-316	Tension Handle		1
17	FK350-317	Tension Nut		1
18	FK350-318	Pressure Plate		1
19	FK350-319	Scale Centering		1
20	FK350-320	Pin	10mm Dia. x 30	2
21	FK350-321	Retainer		2
22	TS-1505051	Socket Head Cap Screw	M10x35	4
23	TS-1540071	Hex Nut	M10	4
25	TS-1502031	Socket Head Cap Screw	M5x12	2
26	TS-1550031	Flat Washer	M5	2
27	TS-1490091	Hex Cap Screw	M8x50	3
28	TS-1540061	Hex Nut	M8	3
29	TS-1505041	Socket Head Cap Screw	M10x30	2
30	TS-1505011	Socket Head Cap Screw	M10x16	2
31	FK350-331	Rivet	2mm Dia. x 4	2
32	J-FK350-332	Rear Vise Jaw (RH Thread)		1

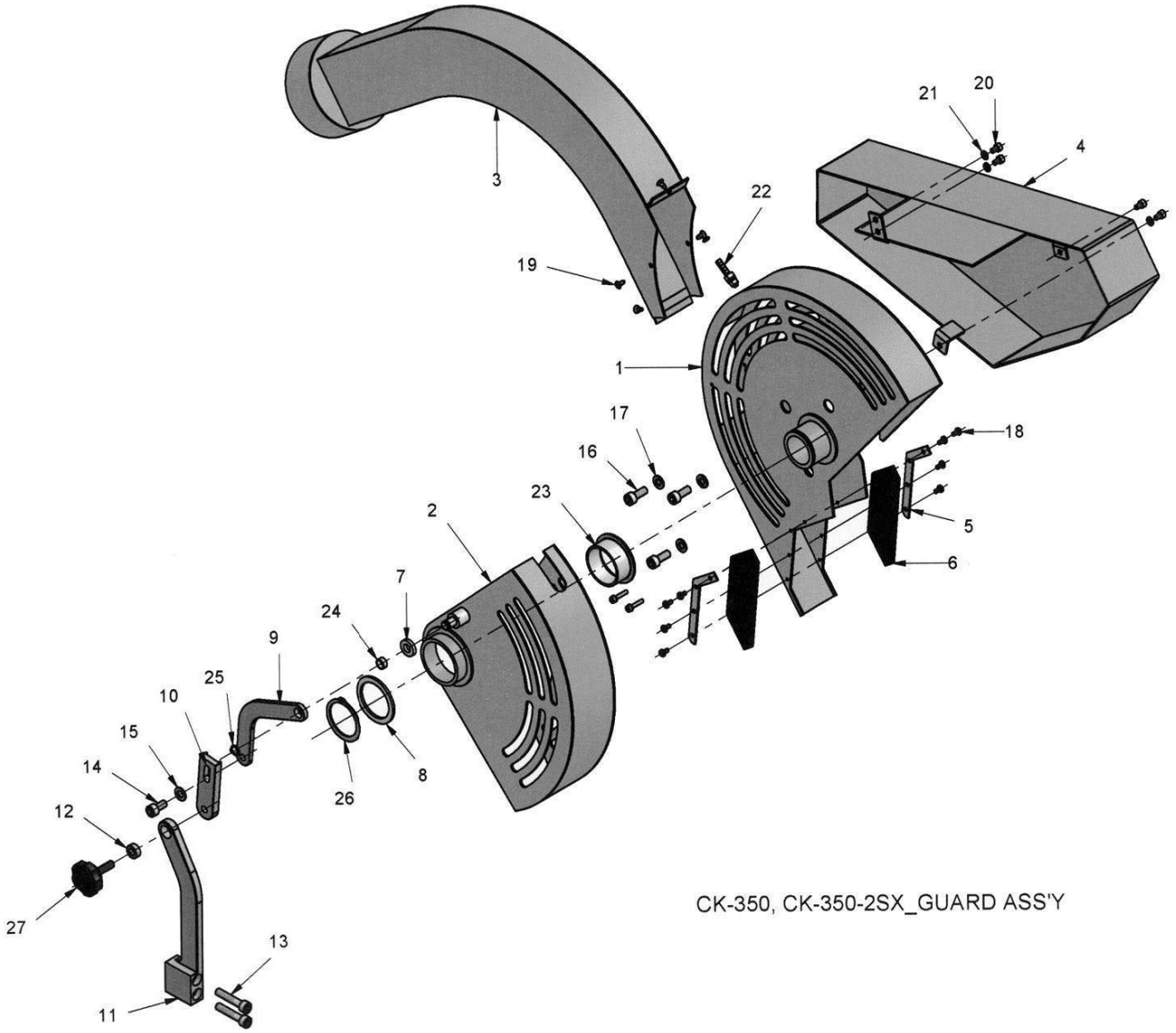
Select electrical parts for the voltage and phase shown on the machine nameplate. Retain the stated serial-number restrictions.

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Diagram E - Guard

Cold Saw | JET M-414203, Revision D (08/2019)



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Parts List E - Guard

Cold Saw | JET M-414203, Revision D (08/2019)

Ref.	Part number	Description	Size	Qty.
1	J-CK350-401	Guard A		1
2	J-CK350-402	Guard B		1
3	J-CK350-403G	Chute		1
4	J-CK350-404G	Belt Guard		1
5	CK350-405	Plate		2
6	CK350-406	Rubber Guide		2
7	CK350-407	Nylon Spacer A		1
8	CK350-408	Nylon Spacer B		1
9	CK350-409	Link A		1
10	CK350-410	Link B		1
11	CK350-411	Link Bracket		1
12	FK350-410	Link Ring		1
13	TS-1504081	Socket Head Cap Screw	M8x40	2
14	TS-1504031	Socket Head Cap Screw	M8x16	1
15	TS-1550061	Flat Washer	M8	1
16	TS-1504041	Socket Head Cap Screw	M8x20	3
17	TS-1551061	Lock Washer	M8	3
18	TS-2284082	Screw	M4x8	8
19	TS-1501031	Socket Head Cap Screw	M4x10	4
20	TS-1502021	Socket Head Cap Screw	M5x10	4
21	TS-1551031	Lock Washer	M5	3
22	CK350-422	Hose Joint		1
23	CK350-423	Bushing		1
24	CK350-424	Bushing		1
25	FK350-421	Snap Ring	S10.	1
26	CK350-426	Snap Ring	S45.	1
27	FK350-423	Knob	M8x30	1

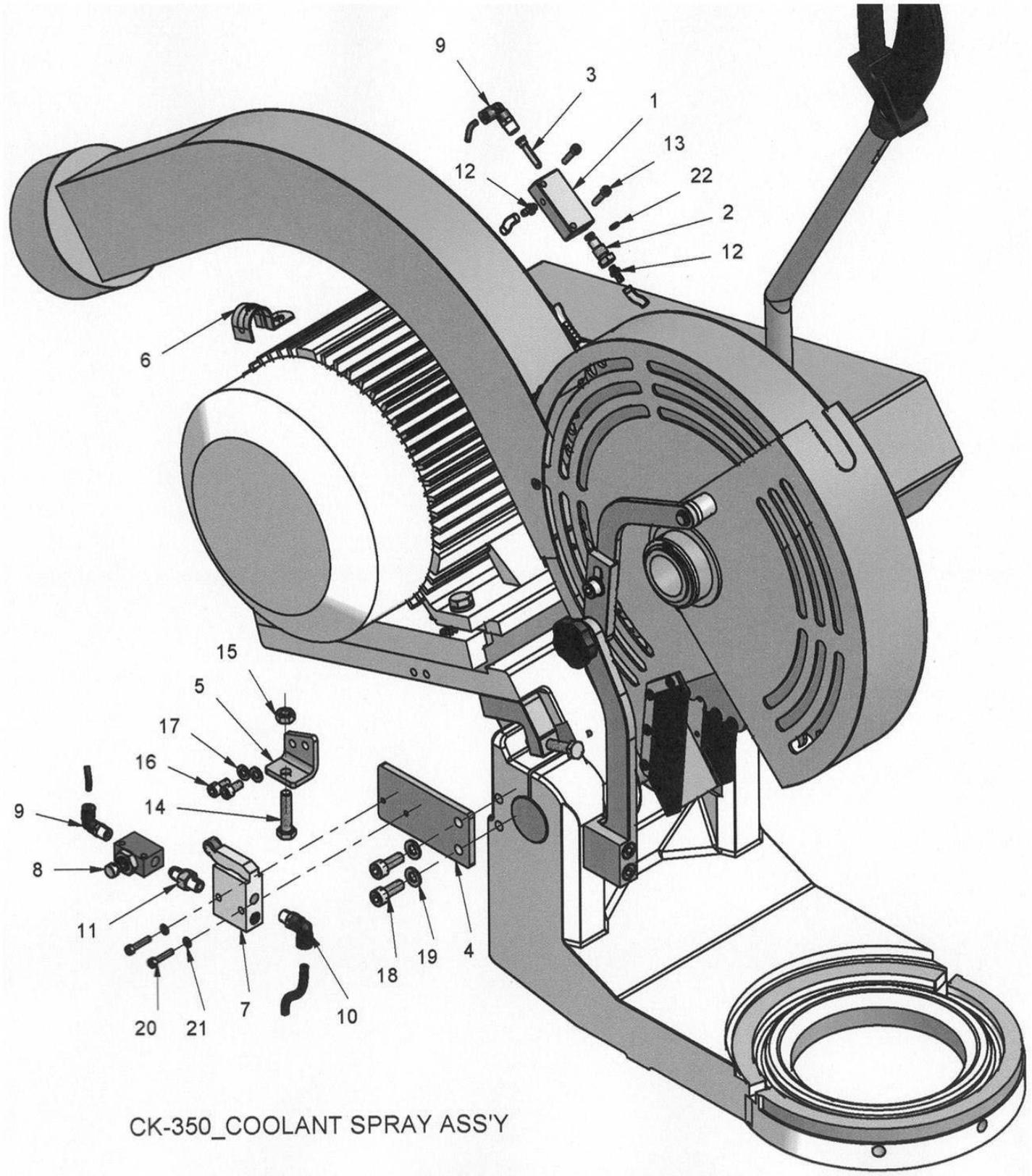
Select electrical parts for the voltage and phase shown on the machine nameplate. Retain the stated serial-number restrictions.

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Diagram F - Mist Coolant

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Parts List F - Mist Coolant

Cold Saw | JET M-414203, Revision D (08/2019)

Ref.	Part number	Description	Size	Qty.
1	CK350-701	Coolant Block		1
2	CK350-702	Coolant Nipple		1
3	CK350-703	Coolant Nozzle		1
4	CK350-704G	Valve Bracket		1
5	CK350-705G	Switch Dog		1
6	CK350-706	Hold Down Strap		1
7	CK350-707	Limit Switch		1
8	CK350-708	Throttle Valve		1
9	CK350-709	Elbow Push Fit	PT1/8, 4mm Dia	2
10	CK350-710	Elbow Push Fit	PT1/8, 6mm Dia	1
11	CK350-711	Coupling	PT1/8	1
12	CK350-712	Miniature Coupling	M5	2
13	TS-1501061	Socket Head Cap Screw	M4x20	2
14	TS-1490051	Hex Cap Screw	M8x30	1
15	TS-1540061	Hex Nut	M8	1
16	TS-1503031	Socket Head Cap Screw	M6x12	2
17	TS-1550041	Flat Washer	M6	2
18	TS-1504041	Socket Head Cap Screw	M8x20	5
19	TS-1551061	Lock washer	M8	5
20	TS-1501061	Socket Head Cap Screw	M4x20	2
21	TS-1550021	Flat Washer	M4	2
22	CK350-722	O-Ring	P5	1

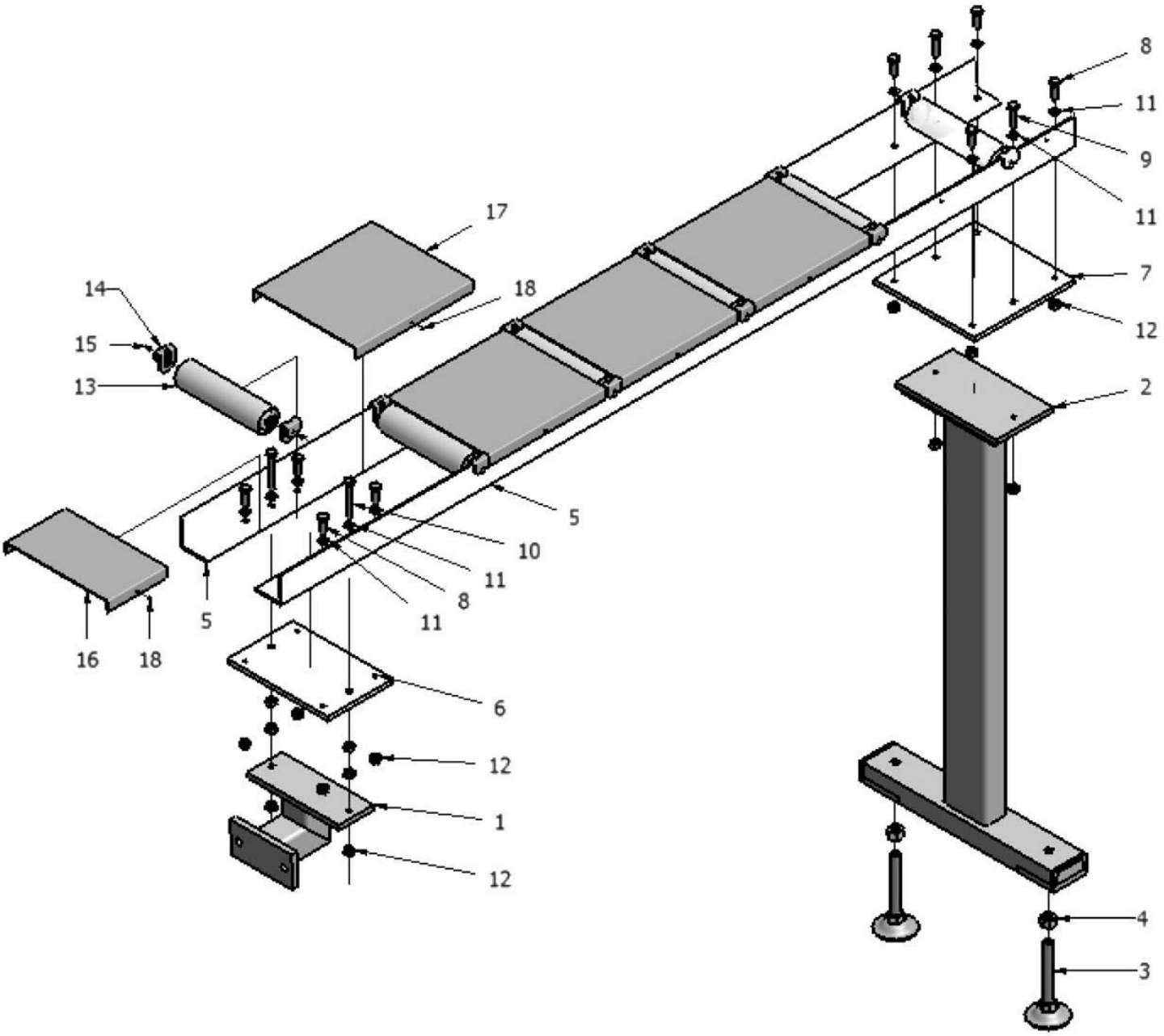
Select electrical parts for the voltage and phase shown on the machine nameplate. Retain the stated serial-number restrictions.

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Diagram G - In-Feed Table

Cold Saw | JET M-414203, Revision D (08/2019)



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Parts List G - In-Feed Table

Cold Saw | JET M-414203, Revision D (08/2019)

Ref.	Part number	Description	Size	Qty.
1	FK350-701	Bracket		1
2	FK350-702	Stand		1
3	FK350-703	Leveling Foot		2
4	TS-154010	Hex Nut M16		2
5	FK350-705	Angle Rail		2
6	FK350-706	Base A		1
7	FK350-707	Base B		1
8	TS-1491041	Hex Cap Screw	M10x30	8
9	TS-1491061	Hex Cap Screw	M10x40	2
10	TS-1491121	Hex Cap Screw	M10x70	2
11	TS-2361101	Lock Washer	M10	12
12	TS-1540071	Hex Nut	M10	16
13	FK350-713	Roller		6
14	FK350-714	Roller Bracket		12
15	TS-1502021	Socket Head Cap Screw	M5x10	12
16	FK350-716	Cover A		2
17	FK350-717	Cover B		5
18	TS-1533032	Pan Head Screw	M5x10	7

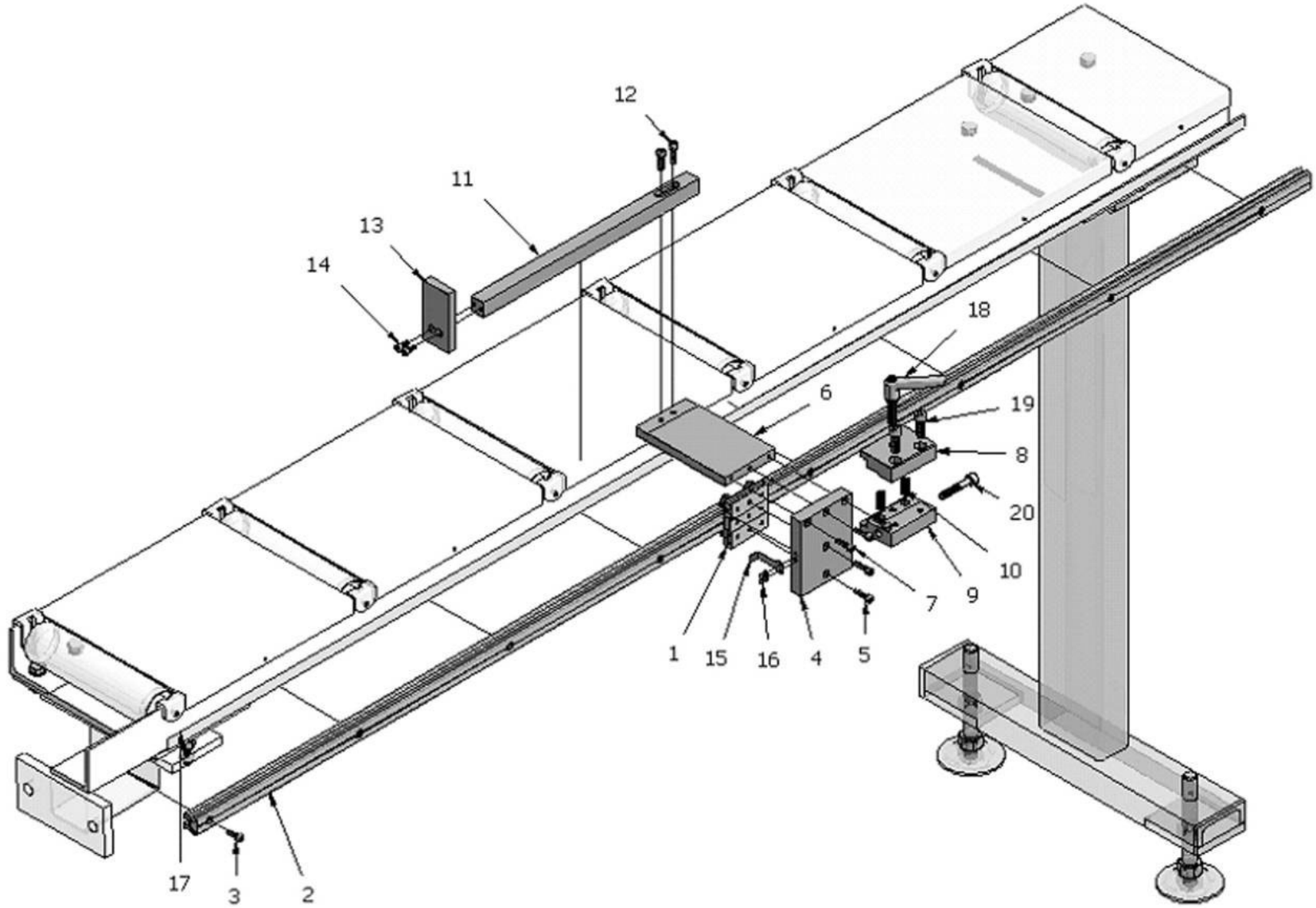
Select electrical parts for the voltage and phase shown on the machine nameplate. Retain the stated serial-number restrictions.

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Diagram H - Out-Feed Table

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Parts List H - Out-Feed Table

Cold Saw | JET M-414203, Revision D (08/2019)

Ref.	Part number	Description	Size	Qty.
1	FK350-801	Guide Block		1
2	FK350-802	Guide Rail		1
3	TS-1502051	Socket Head Cap Screw	M5x20	8
4	FK350-804	Stopper Base		1
5	TS-1502051	Socket Head Cap Screw	M5x20	2
6	FK350-806	Connecting Plate		1
7	TS-1502071	Socket Head Cap Screw	M5x30	3
8	FK350-808	Lock Block A		1
9	FK350-809	Lock Block B		1
10	FK350-818	Spring		2
11	FK350-811	Stopper		1
12	TS-1503051	Socket Head Cap Screw	M6x20	2
13	FK350-813	Stopper Pad		1
14	TS-1502041	Socket Head Cap Screw	M5x16	2
15	FK350-815	Scale Indicator		1
16	FK350-816	Rivet		2
17	FK350-817	Inch Scale		1
18	FK350-810	Handle		1
19	TS-1504041	Socket Head Cap Screw	M8x20	2

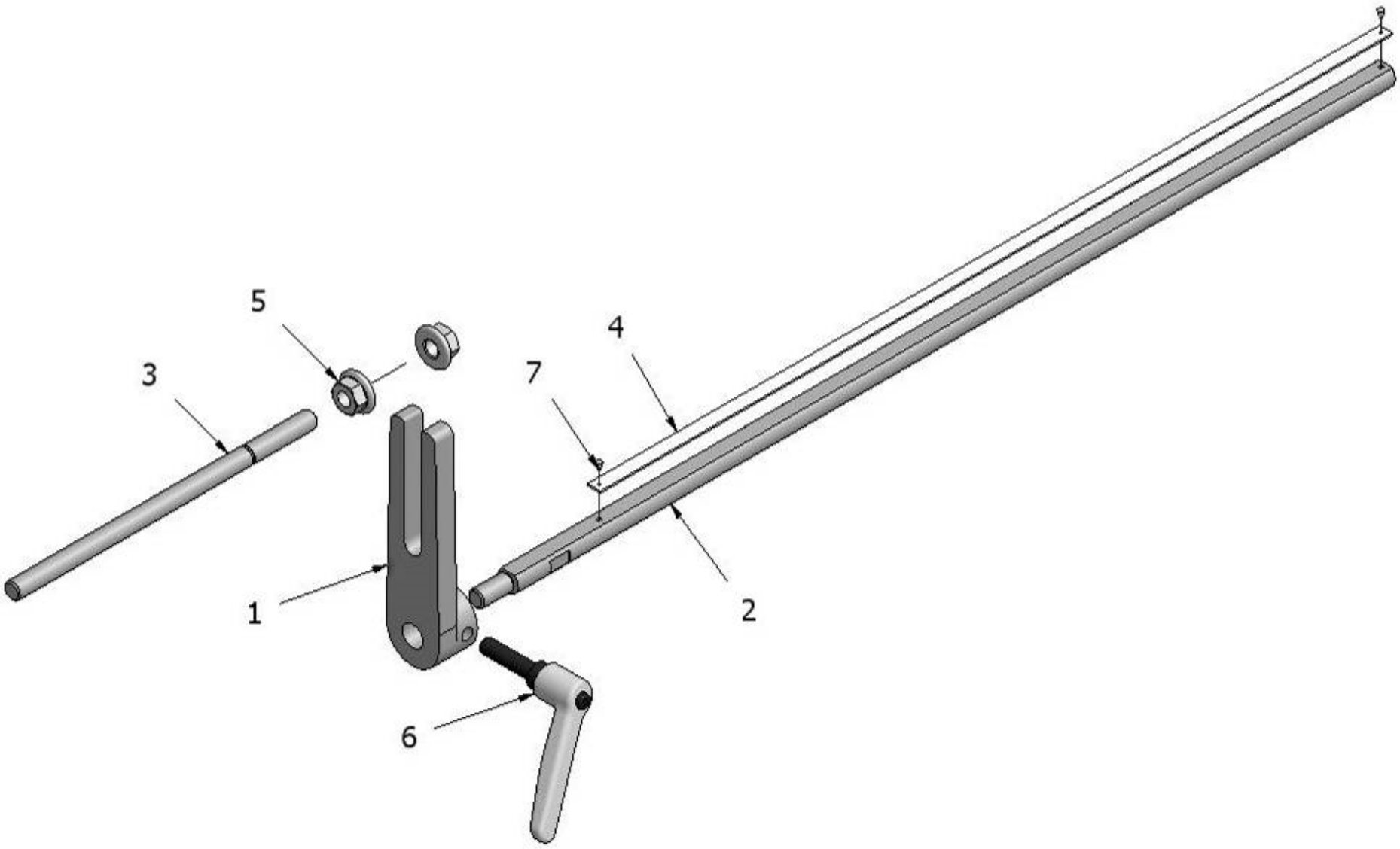
Select electrical parts for the voltage and phase shown on the machine nameplate. Retain the stated serial-number restrictions.

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Diagram I - Stock Stop

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Parts List I - Stock Stop

Cold Saw | JET M-414203, Revision D (08/2019)

Ref.	Part number	Description	Size	Qty.
1	FK350-501	Block		1
2	FK350-502	Shaft		1
3	FK350-503	Stop Rod		1
4	FK350-504	Scale (Inch)		1
6	FK350-506	Handle	M8x30	2
7	FK350-505	Rivet		2

Select electrical parts for the voltage and phase shown on the machine nameplate. Retain the stated serial-number restrictions.

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